



RAMA GROUP OF INDUSTRIES



Dimensions of Rigid PVC Pipes (IS 4985 : 2000 Extract)
All Dimensions in millimeters

Dimensions of Unplasticised PVC Pipes

Nominal Outside Diameter	Mean Outside Diameter		Outside Diameter of Any Point		Wall thickness mm																	
					Class 1 0.25 Mpa			Class 2 0.40 Mpa			Class 3 0.60 Mpa			Class 4 0.80 Mpa			Class 5 1.00 Mpa			Class 6 1.25 Mpa		
					Avg Max	Min	Max	Avg Max	Min	Max	Avg Max	Min	Max	Avg Max	Min	Max	Avg Max	Min	Max	Avg Max	Min	Max
(Nominal Size)	Min	Max	Min	Max	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
1	2	3	4	5																		
20	20.0	20.3	19.5	20.5													1.5	1.1	1.5	1.8	1.4	1.8
25	25.0	25.0	24.5	25.5										1.6	1.2	1.6	1.8	1.4	1.8	2.1	1.7	2.1
32	32.0	32.3	31.5	32.5										1.9	1.5	1.9	2.2	1.8	2.2	2.7	2.2	2.7
40	40.0	40.3	39.5	40.5							1.8	1.4	1.8	2.2	1.8	2.2	2.7	2.2	2.7	3.3	2.8	3.3
50	50.0	50.3	49.4	50.6							2.1	1.7	2.1	2.8	2.3	2.8	3.3	2.8	3.3	4.0	3.4	4.0
63	63.0	63.3	62.2	63.8				1.9	1.5	1.9	2.7	2.2	2.7	3.3	2.8	3.3	4.1	3.5	4.1	5.0	4.3	5.0
75	75.0	75.3	74.1	75.9				2.2	1.8	2.2	3.1	2.6	3.1	4.0	3.4	4.0	4.9	4.2	4.9	5.9	5.1	5.9
90	90.0	90.3	88.9	91.1	1.7	1.3	1.7	2.6	2.1	2.6	3.7	3.1	3.7	4.6	4.0	4.6	5.7	5.0	5.7	7.0	6.1	7.1
110	110.0	110.4	108.6	111.4	2.0	1.6	2.0	3.0	2.5	3.0	4.3	3.7	4.3	5.6	4.9	5.6	7.0	6.1	7.1	8.5	7.5	8.7
125	125.0	125.4	123.5	126.5	2.2	1.8	2.2	3.4	2.9	3.4	5.0	4.3	5.0	6.4	5.6	6.4	7.8	6.9	8.0	9.6	8.5	9.8
140	140.0	140.5	138.3	141.7	2.4	2.0	2.4	3.8	3.2	3.8	5.5	4.8	5.5	7.2	6.3	7.3	8.7	7.7	8.9	10.7	9.5	11.0
160	160.0	160.5	158.0	162.0	2.8	2.3	2.8	4.3	3.7	4.3	6.2	5.4	6.2	8.2	7.2	8.3	9.9	8.8	10.2	12.2	10.9	12.6
180	180.0	180.6	177.8	182.2	3.1	2.6	3.1	4.9	4.2	4.9	7.0	6.1	7.1	9.0	8.0	9.2	11.1	9.9	11.4	13.7	12.2	14.1
200	200.0	200.6	197.6	202.4	3.4	2.9	3.4	5.3	4.6	5.3	7.7	6.8	7.9	10.0	8.9	10.3	12.3	11.0	12.7	15.2	13.6	15.7
225	225.0	225.7	222.3	227.7	3.9	3.3	3.9	6.0	5.2	6.0	8.6	7.6	8.8	11.2	10.0	11.5	13.9	12.4	14.3	17.1	15.3	17.6
250	250.0	250.8	247.0	253.0	4.2	3.6	4.2	6.5	5.7	6.5	9.6	8.5	9.8	12.6	11.2	12.9	15.4	13.8	15.9	18.9	17.0	19.6
280	280.0	280.9	276.6	283.4	4.8	4.1	4.8	7.3	6.4	7.4	10.7	9.5	11.0	14.0	12.5	14.4	17.2	15.4	17.8	21.1	19.0	21.9
315	315.0	316.0	311.2	318.8	5.3	4.6	5.3	8.2	7.2	8.3	12.0	10.7	12.4	15.6	14.0	16.1	19.3	17.3	19.9	23.8	21.4	24.7
355	355.0	356.1	350.7	359.3	5.9	5.1	5.9	9.2	8.1	9.4	13.4	12.0	13.8	17.6	15.8	18.2	21.8	19.6	22.6	26.8	24.1	27.8
400	400.0	401.2	395.2	404.8	6.6	5.8	6.7	10.3	9.1	10.5	15.1	13.5	15.6	19.8	17.8	20.5	24.4	20.0	25.3	30.2	27.2	31.3
450	450.0	451.4	444.6	455.4	7.4	6.5	7.5	11.6	10.3	11.9	17.0	15.2	17.5	22.2	20.0	23.0	27.5	24.8	28.6	33.8	30.5	35.1
500	500.0	501.5	494.0	506.0	8.2	7.2	8.3	12.8	11.4	13.2	18.8	16.9	19.5	24.8	22.3	25.7	30.5	27.5	31.7	37.5	33.9	39.0
560	560.0	561.7	553.2	566.8	9.2	8.1	9.4	14.3	12.8	14.8	21.0	18.9	21.8	27.6	24.9	28.7	34.1	30.8	35.5	42.0	38.0	43.7
630	630.0	631.9	622.4	637.6	10.3	9.1	10.5	16.1	14.4	16.6	23.7	21.3	24.5	31.0	28.0	32.2	38.4	34.7	40.0	47.2	42.7	49.2

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